

**WHAT IS CLAIMED IS;**

1. A device for installing a piston ring comprising:  
a base that has a through-hole passing through the base  
5 in a vertical direction;

a guide member disposed in the through-hole and fixed  
to the base, for positioning a piston in the vertical direction  
while receiving a head of the piston suspended downwardly in  
the vertical direction, and guiding a piston ring while widening  
10 a diameter of the piston ring by means of an outer peripheral  
surface of the guide member;

a piston pressing member disposed above the base and  
supported movably toward a concave part of the guide member,  
and having a centering part that performs a centering action  
15 while depressing the piston suspended downwardly in the vertical  
direction;

a driving mechanism disposed on the base, for driving  
the piston pressing member at least in the vertical direction;  
and

20 a ring feeding mechanism that feeds the piston ring guided  
by the guide member upwardly.

2. The device for installing a piston ring as set forth  
in Claim 1, wherein

25 the centering part is a tapered inner wall surface widened  
downwardly so as to come into contact with an edge of an upper  
end of the suspended piston.

3. The device for installing a piston ring as set forth in Claim 1, wherein

the driving mechanism is formed so as to obliquely downwardly move the piston pressing member and then vertically downwardly move the piston pressing member when the piston pressing member is driven toward the concave part, and

the piston pressing member has a notch part formed so as not to come into contact with a connecting rod of the suspended piston.

4. The device for installing a piston ring as set forth in Claim 3, wherein

the driving mechanism includes:

a vertically movable member driven in the vertical direction;

a horizontally movable member that holds the piston pressing member, and that is supported movably horizontally with respect to the vertically movable member; and

a cam member that exerts a cam action onto a follower provided on the horizontally movable member.

5. The device for installing a piston ring as set forth in Claim 1, wherein

the guide member includes a lower guide part formed as an outer peripheral surface with the same diameter over a predetermined length, and the lower guide part has an annular

convex part that is formed at a halfway position in an axial direction thereof and that restricts a downward movement of the piston ring.

5       **6.** The device for installing a piston ring as set forth in Claim 1, wherein

the concave part of the guide member is provided with at least three positioning blocks to come into contact with the head of the piston and to position the piston in the vertical  
10 direction.

**7.** The device for installing a piston ring as set forth in Claim 1, wherein

the base is provided thereon with a ring sensor that detects  
15 a piston ring immediately before the piston ring is disengaged from an upper end of the guide member.

**8.** A method of installing a piston ring comprising:  
a depressing step of depressing a piston so as to locate  
20 the piston at a predetermined position while centering the piston suspended downwardly in a vertical direction; and

25       a ring feeding step of vertically upwardly feeding a piston ring toward the piston located at the predetermined position according to the depressing step while widening a diameter of the piston ring, and, releasing a state of widening the diameter of the piston ring when the piston ring reaches the same height as a ring groove of the piston.

9. The method of installing a piston ring as set forth  
in Claim 8, wherein

5 in the depressing step, a tapered inner wall surface  
widened downwardly is obliquely downwardly moved, and then is  
vertically downwardly moved so as to come into contact with  
an edge of an upper end of the suspended piston.